

## TECHNOLOGY REFERENCE

| Icon |  | MARKEting description | FABRIC DESCRIPTION |
| :---: | :---: | :---: | :---: |
|  | Rain Defender ${ }^{\circledR}$ Durable Water Repellent (DWR) | Amazingly durable and dependably water repellent, moisture beads up and rolls off. Rain Defender ${ }^{\ominus}$ Durable Water Repellent. | Finish that beads water off the surface of a garment. |
| $c^{8}$ | Quick Duck ${ }^{\circledR}$ | Carhartt Quick Duck outerwear: repels the rain, resists the wind. Anything else up your sleeve, Mother Nature? | $30 \%$ lighter blended cotton, water repellent, and ounce-for-ounce as tough as our legendary sandstone duck. |
| $C^{\circ}$ | Storm Defender ${ }^{\ominus}$ | Waterproof, breathable technology stops water from getting in but lets sweat out | Membrane/laminate applied to the fabric to keep water from reaching the inside of the garment, but also allows sweat/heat to escape. |
|  | Rugged Flex ${ }^{\text {® }}$ | Gear made to move in, so whatever you're doing, it's easier to do. Rugged Flex ${ }^{\text {® }}$ stretch technology for ease of movement. | Carhartt's rugged stretch designation given to materials that will meet the defined standards for stretch and recovery. |
|  | Wind Fighter ${ }^{\text {® }}$ | The wind can whistle, you won't care. You're better protected than a franchise quarterback in a pre-season game. Wind Fighter ${ }^{\oplus}$ technology tames the wind | Finish or added membrane that keeps wind from going through the fabric and reaching your skin. |
|  | Stain Breaker ${ }^{\text {® }}$ <br> Stain Release | Fight dirty with Carhartt Stain Breakere stain release. These hardworking fibers help send job site stains straight down the drain. Stain Breaker ${ }^{\ominus}$ technology releases stains. | A finish that allows stains to wash out easily. |
|  | Force ${ }^{\text {® }}$ | Wicks sweat and dries fast. Force ${ }^{\circledR}$ technology stares down heat and keeps you cool. | Fabric must have Fast Dry ${ }^{\oplus}$ wicking technology and may be combined with the following properties: <br> - Fights odors <br> - Stain Breaker ${ }^{\oplus}$ stain release <br> - Rugged Flex ${ }^{\circledR}$ stretch <br> - UPF <br> - Wrinkle release |
| $F U L / S W I N G$ |  | Full Swing® offers a patented design with stretch across the shoulders, added flexibility in the elbows, and arms that move freely without the jacket riding up. U.S. PAT. 10,143,249. PATS PEND. | Rugged Flex ${ }^{\ominus}$ technology engineered design to provide improved range of motion. Engineered fit to remove bulk and weight. |
|  | $R_{\substack{\text { Fobric }}}^{\text {FPAR }}$ | CORDURA ${ }^{\ominus}$ fabrics offer excellent resistance to tears, scuffs, and abrasions, High performance CORDURA ${ }^{\ominus}$ fabrics are used where durability counts - durability that lasts |  |

DISCLAMME
Our aim is to serve and protect hardworking men. Every attempt has been made to ensure accuracy of the product descriptions/colours in this catalogue at the time of printing Please note that printed colours displayed in this sales tol may vary from the product colours. Our products and sketches shown in this catalogue are represented as accurately as

## SHELL FABRIC



## ALL OUR DUCKS, IN A ROW

Brown duck was the genius creation of Hamilton Carhartt. His brown duck bib overalls for railroad workers revolutionized lothing for the working class. These overalls were first recorded in a 1915 newspaper article that described the new "wonderfu bib is still in the Carhartt stable and remains as popular as it was when originally introduce位
 fortify the garment, there's a hardworking duck fabric for every task.


## WHAT IS DUCK FABRIC?

Since the introduction of our original brown duck in 1915, Carhartt has developed 8 different variations of our famously durable workwear fabric - currently in use in over 200 rugged Carhartt products. With distinctive properties ranging from fabric strength, weight, rigidity, and color, to the advanced technologies and finishes used to fortify the duck types below.

## LEARN MORE ABOUT OUR DIFFERENT DUCK TYPES BELOW.

## FIRM DUCK

Our strongest cotton duck is the most durable canvas out there. Built with added toughness, firm duck is water-repelient, wind resistant, and rugged. .f you like to break in your jackets and pants, firm duck is for you.

## DUCK

'll duck is stiff, ring-spun cotton. If you like your Carhartt solid, classic and durable as the day is long, this is the duck for you.

WASHED DUCK
If you like sandstone duck, you'll like our washed duck. This fabric feels exactly like it sounds - we took our durable, classic duck, and washed it for a broken-in look and feel. thbreaks in faster than duck, and looks newer, longer. Find it in gear like our Full Swinge Armstrong Jacket and B11 Washed Duck Work Dungarees.

## SANDSTONE DUCK

Sandstone duck is sanded and brushed for softness and comfort. The more you wear it, 50h. Fin

## QUICK DUCK ${ }^{\circledR}$

Quick Duck ${ }^{\text {is }}$ durable, and lighter than traditional sandstone duck. It's built with a durable water repellent, so water beads up and rolls off, and it doesn't require breaking in like sandstone-so your gear will always look fresh.

## RUGGED FLEX ${ }^{\circledR}$ DUCK

Rugged Flex Duck gives you the classic Carhartt look, with just the perfect amount of stretch. Made by combining our famous cotton Duck with Rugged Flex durable stretch technology, the result is increased ease of movement everywhere it's needed, and our most comfortable heavyweight gear yet.

## SUPER DUX

T. 75 oz - Nylon canvas with spandex stretch that is built for movement. One of Carhartt's most durable fabrics combines lightweight performance with unmatched durability. Treated with Rain-Defender for added weather protection, crafted with Wind Fighter functionality and woven with spandex stretch; for full Rugged Flex performance. The ultimate fabric for those that work hard and play harder.


| SUGGESTED CARHARTT SIZE | X-SMALL | SMALL |  | MEDIUM |  | LARGE |  | X-LARGE |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 2 | 4 | 6 | 8 | 10 | 12 | 14 | 16 | 18 |
| UK-IE-US-GR-CH SIZES | 4 | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 20 |
| DE-NL-EUSIZES | 32 | 34 | 36 | 38 | 40 | 42 | 44 | 46 | 48 |
| FR-SIZES | 34 | 36 | 38 | 40 | 42 | 44 | 46 | 48 | 50 |
| IT-SIIES | 38 | 40 | 42 | 44 | 46 | 48 | 50 | 52 | 54 |
| AU-NZ SIZES | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 22 |
| INCHES | 33 | 34 | 35 | 36 | 37 | 38,5 | 40 | 41,5 | 43,5 |
| CM | 84 | 86 | 89 | 91 | 94 | 98 | 102 | 105 | 110 |
| INCHES | 27 | 28 | 29 | 30 | 31 | 32,5 | 34 | 35,5 | 38 |
| CM | 69 | 71 | 74 | 76 | 79 | 83 | 86 | 90 | 97 |
| INCHES | 36 | 37 | 38 | 39 | 40 | 41,5 | 43 | 44,5 | 46,5 |
| CM | 91 | 94 | 97 | 99 | 102 | 105 | 109 | 113 | 118 |
| NOTE: IF YOUR BODY MEASUREMENTS FALL BETWEEN SIZES, BUY THE LARGEST SIZE |  |  |  |  |  |  |  |  |  |


|  | WOMEN'S BODY MEASUREMENTS SIZE CHART BIB OVERALLS |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | SUGGESted Carhartt size | X-SMALL |  |  |  |  |  |  |  |  |
|  |  | 2 | 4 | 6 | 8 | 10 | 12 | 14 | 16 | 18 |
| COUNTRY | UK-IE-US-GR-CH SIZES | 4 | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 20 |
|  | DE-NL-EUSIZES | 32 | 34 | 36 | 38 | 40 | 42 | 44 | 46 | 48 |
|  | FR-SIZES | 34 | 36 | 38 | 40 | 42 | 44 | 46 | 48 | 50 |
|  | IT-SIZES | 38 | 40 | 42 | 44 | 46 | 48 | 50 | 52 | 54 |
|  | AU-NZ SIZES | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 22 |
| WAIST | INCHES | 27 | 28 | 29 | 30 | 31 | 32,5 | 34 | 35,5 | 38 |
|  | CM | 69 | 71 | 74 | 76 | 79 | 83 | 86 | 90 | 97 |
|  | NOTE: IF YOUR BODY MEASUREMENTS FALL BETWEEN SIZES, BUY THE LARGER SIZE. IF WORN OVER CLOTHING, BUY ONE SIZE LARGER |  |  |  |  |  |  |  |  |  |

[^0]| WOMEN'S SHORT-ALL SIZE CHART |  |  |  |  |  |  |  |  |  |
| :--- | :--- | :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SUGGESTED CARHARTT SIZE | 2 | 4 | 6 | 8 | 10 | 12 | 14 | 16 | 18 |
| INCHES | 27 | 28 | 29 | 30 | 31 | 32,5 | 34 | 35,5 | 38 |
| CM | 69 | 71 | 74 | 76 | 79 | 83 | 86 | 90 | 97 |
| NOTE: IF WORN OVER CLOTHING, BUY ONE SIZE LARGER |  |  |  |  |  |  |  |  |  |


|  | WOMEN'S FOOTWEAR \& SOCKS CONVERSION CHART |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SHOE SIZE | EUROPE SIZES | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 | 43 | 44 |
|  | UK-AU-NZ SIZE | 3,5 | 3 | 4 | 5 | 6 | 6,5 | 7 | 8 | 9 | 10 |
|  | US SIZE | 3 | 4 | 5 | 6 | 7 | 8 | 8,5 | 9 | 10 | 10,5 |


| WOMEN'S BELTS SIZE CHART    <br> SUGGESTED CARHARTT SIZE xS-S M-L XL-2XL <br> INCHES $27-31$ $34-40$ $41-47$ <br> CM $68-79$ $86-102$ $104-120$ <br> INCHES $37-40$ $42-44$ $47-50$ <br> CM $94-102$ $107-112$ $119-127$ <br> NOTE: IF YOU ORDER BY PANTS SIZE, ADD 2 INCHES /5 CM TO THE PANTS WAIST SIZE TO <br> ALLOW FOR THE BELT TO GO OVER YOUR WAISTBAND    |
| :--- |

WOMEN'S HEADWEAR SIZE CHART ( INCL FLEX-FIT)

| SUGGESTED CARHARTT SIZE |  | M/L | L/XL |
| :---: | :---: | :---: | :---: |
|  |  | ONE SIZE FITS ALL |  |
| HEAD MEASUREMENT | INCHES | 22-223/4 | $23^{1 / 4}-23^{3 / 4}$ |
| (CIRCUMFERENCE) | CM | 56-58 | 59-60,5 |

NOTE: IF YOUR BODY MEASUREMENTS FALL BETWEEN SIZES, BUY THE LARGER SIZE. IF WORN OVER CLOTHING
BUY ONE SIZE LARGER

ABBREVIATIONS FOR COUNTRIES: UK- UNITED KINGDOM |IE-IRELAND |US- UNITED STATES |GR-GREECE |CH- SWITTERLAND |DE-GERMANY |
NL-NETHERLANDS|EU-EUROPEAN UNION|AU-AUSTRALIA|NZ-NEW-EEALAND|BE-BELGIUM|FR-FRANCE|ES-SPAIN|PT-PORTUGAL|IT-TTALY


| WOMEN'S HOODIES \& SWEATSHIRTS |
| :---: |
| RELAXED FIT |
| Slightly loose for a comfortable fit, <br> subtle shape for a range of motion |


| WOMEN'S JACKETS \& VESTS |  |  |
| :---: | :---: | :---: |
| RELAXED FIT | LOOSE FIT | RELAXED FIT |
| Slightly loose for a <br> comfortable fit, subtle <br> shape for a range of motion | Roomy for a comfortable fit, <br> allows for maximum range <br> of movement | Slightly loose for a <br> comfortable fit, subtle <br> shape for a range of motion |
|  |  |  |




| WOMEN'S BIB OVERALLS |  |  |
| :---: | :---: | :---: |
| RELAXED FIT | RELAXED FIT | LOOSE FIT |
| STRAIGHT LEG | BOOT-CUT LEG | STRAIGHT LEG |
| Allows for more movement, <br> leg opening fits over <br> workboots | Allows for more movement, <br> leg opening fits over <br> workboots | Roomy for comfortable fit, <br> allows for maximum range <br> of movement, leg opening <br> fits over workboots |

## WOMEN'S SHORTALL

 RELAXED FITAllows for more movement, cut closer to the body than bib's


Model height $170 \mathrm{~cm}-5.6 \mathrm{ft} /$ waist $76 \mathrm{~cm}-30$ inches. Model wearing Size : SMALL/ W6


## CARHARTT MEN'S BODY MEASUREMENTS

BOW TO MEASURE



ABBREVIATIONS FOR COUNTRIES: UK-UNITED KINGDOM|IE-IRELAND |US- UNITED STATES|GR-GREECE|CH-SWITZERLAND|DE-GERMANY|


| MEN'S BODY MEASUREMENTS SIZE CHART COVERALLS |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SUGGESTED CARHARTT SIZE | SMALL | MEDIUM | LARGE | X-LARGE | 2-X-LARGE | 3-X-LARGE | 4-X-LARGE |
| US-UK-IE-AU-NZ SIZES | 34/36 | 38/40 | 42/44 | 46/48 | 50/52 | 54/56 | 58/60 |
| DE-NL-EUSIZES | 44/46 | 48/50 | 52/54 | 56/58 | 60/62 | 64/66 | 68/70 |
| INCHES | 34 | 36 | 38 | 40 | 42 | 44 | 46 |
| CM | 86 | 91 | 97 | 102 | 107 | 112 | 117 |
| INCHES | 28 | 30 | 32 | 34 | 36 | 38 | 40 |
| CM | 71 | 76 | 81 | 86 | 91 | 97 | 102 |
| NOTE: MEASURE BOTH YOUR CHEST AND HIP, USING THE LARGEST OF THE TWO TO DETERMINE COVERALL SIZE. IF YOUR BODY MEASUREMENTS FALL BETWEEN SIZES, BUY THE LARGER SIZE |  |  |  |  |  |  |  |


|  | MEN'S FOOTWEAR \& SOCKS CONVERSION CHART |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SHOE SIZE | EUROPE SIZES | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 | 43 | 44 | 45 | 46 | 47 | 48 |
|  | UK-AU-NZ SIZE | 2 | 3 | 4 | 5 | 6 | 6,5 | 7 | 8 | 9 | 10 | 10,5 | 11 | 12 | 13 |
|  | US SIZE | 3 | 4 | 5 | 6 | $?$ | 8 | 8,5 | 9 | 10 | 10,5 | 11 | 12 | 13 | 14 |
|  | SOCK SIZES | MEDIUM |  |  |  |  |  |  | LARGE |  |  |  |  |  |  |



|  | MEn'S Leather belts size chart |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | SUGGESTED CARHARTT SIZE | 34 | 36 | 38 | 40 | 42 | 44 |
| WAIST | INCHES | 31-32 | 34-35 | 36 | 37-38 | 39-40 | 41 |
|  | CM | 79-81 | 86-91 | 91 | 94-97 | 99-102 | 104 |
| BELT LENGTH | INCHES | 41 | 43 | 45 | 47 | 49 | 51 |
|  | CM | 105 | 110 | 114 | 120 | 125 | 130 |
|  | NOTE: IF Y Y O ORDER BY PA | , ADD | CHE | M | PA | AIST |  | NOTE: IF YOU ORDER BY PANTS SIZE, ADD 2 INCHES

ALLOW FOR THE BELT TO GO OVER YOUR WAISTBAND

|  | MEN'S Webbing belts size chart |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | SUGGESTED CARHARTT SIzE | M | L | XL |
| WAIST | INCHES | 31-35 | 36-38 | 39-41 |
|  | CM | 79.89 | 91-97 | 99-104 |
| BELT LENGTH | INCHES | 41 | 45 | 49 |
|  | CM | 104 | 114 | 124,5 |
|  | NOTE: IF YOU ORDER BY PA | OD 21 | TOTHE | St SIZE TO |

ALLOW FOR THE BELTTO GO OVER YOUR WAISTBAND

MEN'S HEADWEAR ( INCLFLEX-FIT)

| SUGGESTED CARHARTT SIZE |  | M/L | L/XL |
| :---: | :---: | :---: | :---: |
|  |  | ONE SIZE FITS ALL |  |
| heAd measurement (CIRCUMFERENCE) | INCHES | $22.22^{3 / 4}$ | $23^{1 / 4}-23^{3 / 4}$ |
|  | CM | 56-58 | 59-60,5 |
| NOTE: IF YOUR BODY MEASUREMENTS FALL BETWEEN SIZES, BUY THE LARGER SIZE |  |  |  |

ABBREVIATIONS FOR COUNTRIES: UK- UNITED KINGDOM |IE-IRELAND |US- UNITED STATES |GR-GREECE |CH-SWITZERLAND| DE-GERMANY NL-NETHERLANDS|EU-EUROPEANUNON|AU-AUSTRALIA| NZ-NEW-ZEALAND|BE--EELGIUM|


| FULL SWING JACKETS \& COATS; BI-SWING BACK PLEATS |  |  |
| :---: | :---: | :---: |
| Roomyfor a comfortable fit, allows for maximum range of movement. <br> BI-SWING BACK PLEATS BETWEEN THE SHOULDERS, GIVING YOU MORE ROOM TO MOVE WHILE ALLOWING FOR INSTANT RECOVERY |  |  |


| RELAXED FIT: |  |  |  |  |  |  | MEN'S COATS |
| :--- | :--- | :--- | :---: | :---: | :---: | :---: | :---: |
| BI-SWING PLEATS between the shoulders giving you more <br> room for movement, while allowing for instant recovery | Roomy for a comfortable fit, allows <br> for maximum range of movement |  |  |  |  |  |  |



| BIB COVERALLS |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| RELAXED FIT | LOOSE FIT |  |  |  |  |  |
| Allows for more movement, <br> leg opening fits over workboots | Roomy for a comfortable fit, allows for maximum <br> range of movement, leg opening fits over workboots |  |  |  |  |  |



## CARHARTT PETS BODY MEASUREMENTS



|  | CHORE COAT \& SAFETY VEST SIZING CHART: |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | SUGGE | CARHARTT SIZE | SMALL | MEDIUM | LARGE | X-LARGE |
| NECK | INCHES |  | 10.15 | 15-21 | 19-26 | 24-28 |
|  | CM |  | 25-38 | 38-53 | 48-66 | 60.71 |
| CHEST GIRTH | INCHES | 2 | 16-21 | 22-28 | 28-36 | 36-42 |
|  | cM |  | 40.53 | 96-135 | 123-168 | 152-180 |


|  | HARNESS SIZING CHART: <br>  <br>  <br>  <br> SUGGESTED CARHARTT SIZE <br> CHEST |  |  |  |  |  | SMALL | MEDIUM | LARGE | X-LARGE |
| :--- | :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| INCHES | $17-22$ | $22-29$ | $29-36$ | $35-42$ |  |  |  |  |  |  |
| GIRTH | CM | $43-56$ | $56-74$ | $74-92$ | $89-107$ |  |  |  |  |  |




[^0]:    ABBREVIATIONS FOR COUNTRIES: UK- UNITED KINGDOM|IE-IRELAND|US- UNITED STATES |GR-GREECE|CH-SWITZERLAND |DE-GERMANY|
    NL-NETHERLANDS|EU-EUROPEAN UNION|AU-AUSTRALIA| NZ-NEW-ZEALLAND|BE-BELGIUM|FR-FRANCE|ESS-SPAIN|PT-PORTUGAL|IT-ITALY

