

TECHNOLOGY REFERENCE

ICON		MARKETING DESCRIPTION	FABRIC DESCRIPTION
RAIN DEFENDER	Rain Defender® Durable Water Repellent (DWR)	Amazingly durable and dependably water repellent, moisture beads up and rolls off. Rain Defender® Durable Water Repellent.	Finish that beads water off the surface of a garment.
drick onck	Quick Duck®	Carhartt Quick Duck® outerwear: repels the rain, resists the wind. Anything else up your sleeve, Mother Nature?	30% lighter blended cotton, water repellent, and ounce-for-ounce as tough as our legendary sandstone duck.
STORM DEFENDER	Storm Defender®	Waterproof, breathable technology stops water from getting in but lets sweat out	Membrane/laminate applied to the fabric to keep water from reaching the inside of the garment, but also allows sweat/heat to escape.
RUGGED FLEX	Rugged Flex®	Gear made to move in, so whatever you're doing, it's easier to do. Rugged Flex® stretch technology for ease of movement.	Carhartt's rugged stretch designation given to materials that will meet the defined standards for stretch and recovery.
WIND FIGHTER	Wind Fighter®	The wind can whistle, you won't care. You're better protected than a franchise quarterback in a pre-season game. Wind Fighter® technology tames the wind.	Finish or added membrane that keeps wind from going through the fabric and reaching your skin.
TAIN BREAKER	Stain Breaker® Stain Release	Fight dirty with Carhartt Stain Breaker® stain release. These hardworking fibers help send job site stains straight down the drain. Stain Breaker® technology releases stains.	A finish that allows stains to wash out easily.
FORCE	Force®	Wicks sweat and dries fast. Force® technology stares down heat and keeps you cool.	Fabric must have Fast Dry® wicking technology and may be combined with the following properties: - Fights odors - Stain Breaker® stain release - Rugged Flex® stretch - UPF - Wrinkle release
FÜ	SWING.	Full Swing® offers a patented design with stretch across the shoulders,added flexibility in the elbows, and arms that move freely without the jacket riding up. U.S. PAT. 10,143,249. PATS PEND.	Rugged Flex® technology engineered design to provide improved range of motion. Engineered fit to remove bulk and weight.
	CORDURA Fabric	CORDURA® fabrics offer excellent resistance to tears, scuffs, and abrasions, High performance CORDURA® fabrics are used where durability counts — durability that lasts	

DISCLAIMER

Our aim is to serve and protect hardworking men. Every attempt has been made to ensure accuracy of the product descriptions/colours in this catalogue at the time of printing. Please note that printed colours displayed in this sales tool may vary from the product colours. Our products and sketches shown in this catalogue are represented as accurately as possible, however we reserve the right to change product specifications or colours without previous notification.

SHELL FABRIC



ALL OUR DUCKS, IN A ROW

Brown duck was the genius creation of Hamilton Carhartt. His brown duck bib overalls for railroad workers revolutionized clothing for the working class. These overalls were first recorded in a 1915 newspaper article that described the new "wonderful brown Carhartt's." This brown duck bib is still in the Carhartt stable and remains as popular as it was when originally introduced. Hamilton Carhartt's brown duck serves as a reminder that great quality never goes out of fashion. Today, we've increased our duck line across the board for men's, women's and accessories and color, to the advanced technologies and finishes used to fortify the garment, there's a hardworking duck fabric for every task.



that work hard and play harder.

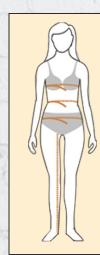
WHAT IS DUCK FABRIC?

Since the introduction of our original brown duck in 1915, Carhartt has developed 8 different variations of our famously durable workwear fabric — currently in use in over 200 rugged Carhartt products. With distinctive properties ranging from fabric strength, weight, rigidity, and color, to the advanced technologies and finishes used to fortify the garment, there's a hardworking duck fabric for every task. Learn more about our different duck types below.

LEARN MORE ABOUT OUR DIFFERENT DUCK TYPES BELOW.

FIRM DUCK Our strongest cotton duck is the most durable canvas out there. Built with added toughness, firm duck is water-repellent, wind resistant, and rugged. If you like to break in your jackets and pants, firm duck is for you. DUCK Good 'ol duck is stiff, ring-spun cotton. If you like your Carhartt solid, classic and durable as the day is long, this is the duck for you. **WASHED DUCK** If you like sandstone duck, you'll like our washed duck. This fabric feels exactly like it sounds — we took our durable, classic duck, and washed it for a broken-in look and feel. It breaks in faster than duck, and looks newer, longer. Find it in gear like our Full Swing® Armstrong Jacket and B11 Washed Duck Work Dungarees. **SANDSTONE DUCK** Sandstone duck is sanded and brushed for softness and comfort. The more you wear it, the more it breaks in—it's comfortable the first day you put it on and more comfortable and worn-in on the 50th. Find it in gear like our Sandstone Active Jac and Mock Neck Vest. **QUICK DUCK®** Quick Duck® is durable, and lighter than traditional sandstone duck. It's built with a durable water repellent, so water beads up and rolls off, and it doesn't require breaking in like sandstone—so your gear will always look fresh. **RUGGED FLEX® DUCK** Rugged Flex Duck gives you the classic Carhartt look, with just the perfect amount of stretch. Made by combining our famous cotton Duck with Rugged Flex® durable stretch technology, the result is increased ease of movement everywhere it's needed, and our most comfortable heavyweight gear yet. **SUPER DUX** 7.75 oz — Nylon canvas with spandex stretch that is built for movement. One of Carhartt's most durable fabrics combines lightweight performance with unmatched durability. Treated with Rain Defender for added weather protection, crafted with Wind Fighter functionality and woven with spandex stretch; for full Rugged Flex performance. The ultimate fabric for those

CARHARTT WOMEN'S BODY MEASUREMENTS



HOW TO MEASURE

Bust:

Measure the fullest part of your bust, keeping the measuring tape parallel to the floor.

Natural Waist:

Bend side to side and find the natural bend in your body; this is your natural waist. **Note:** It may not be the smallest point.

Hips:

Measure the fullest part of your hips, approximately 8" below the natural waist.

Inseam

Measure from your crotch down to the desired length on body. You may also measure pants that you currently own and like. Lay the garment flat and smooth out. To get the inseam length, measure on the front from the crotch point, along the seam, to the hem.

For best results, measure over your undergarments.

	CARHARTT WOMEN'S BODY MEA	ASUREMENT SIZE	CHART							
	CHCCCCTED CARLADTT CITE	X-SMALL	SM	ALL	ME	DIUM	LAI	RGE	X-L/	ARGE
	SUGGESTED CARHARTT SIZE	2	4	6	8	10	12	14	16	18
	UK-IE-US-GR-CH SIZES	4	6	8	10	12	14	16	18	20
	DE-NL-EU SIZES	32	34	36	38	40	42	44	46	48
COUNTRY	FR-SIZES	34	36	38	40	42	44	46	48	50
SIZES	IT-SIZES	38	40	42	44	46	48	50	52	54
	AU-NZ SIZES	6	8	10	12	14	16	18	20	22
BUST	INCHES	33	34	35	36	37	38,5	40	41,5	43,5
BOSI	СМ	84	86	89	91	94	98	102	105	110
WAICT	INCHES	27	28	29	30	31	32,5	34	35,5	38
WAIST	СМ	69	71	74	76	79	83	86	90	97
(CE.4T)	INCHES	36	37	38	39	40	41,5	43	44,5	46,5
HIP (SEAT)	СМ	91	94	97	99	102	105	109	113	118
	NOTE: IF YOUR BODY MEASURE	MENTS FALL BET	WEEN SIZE	S, BUY TI	HE LARGE	ST SIZE		4600		

	CUCCECTED CADUADTT CIZE	X-SMALL	SMALL		MEDIUM		LAR	GE	X-LARGE	
	SUGGESTED CARHARTT SIZE	2	4	6	8	10	12	14	16	18
COUNTRY SIZES	UK-IE-US-GR-CH SIZES	4	6	8	10	12	14	16	18	20
	DE-NL-EU SIZES	32	34	36	38	40	42	44	46	48
	FR-SIZES	34	36	38	40	42	44	46	48	50
JILLJ	IT-SIZES	38	40	42	44	46	48	50	52	54
	AU-NZ SIZES	6	8	10	12	14	16	18	20	22
WAIST	INCHES	27	28	29	30	31	32,5	34	35,5	38
MAISI	CM	69	71	74	76	79	83	86	90	97

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WOMEN'S SHORT-ALL SIZE CHART SUGGESTED CARHARTT SIZE INCHES 28 29 30 31 32,5 34 35,5 38 76 79 71 74 83 86 90 97 NOTE: IF WORN OVER CLOTHING, BUY ONE SIZE LARGER

	WOMEN'S FOOTWEAR &	SOCKS CONVER	SION CH	ART							
	EUROPE SIZES	35	36	37	38	39	40	41	42	43	44
SHOE SIZE	UK-AU-NZ SIZE	3,5	3	4	5	6	6,5	7	8	9	10
	US SIZE	3	4	5	6	7	8	8,5	9	10	10,5
many and	SOCK SIZE		SMALL			MEI	DIUM			LARGE	

	WOMEN'S BELTS SIZE CHART	-	-	
	SUGGESTED CARHARTT SIZE	XS-S	M-L	XL-2XL
WAICT	INCHES	27-31	34-40	41-47
WAIST	СМ	68-79	86-102	104-120
. =	INCHES	37-40	42-44	47-50
LENGTH	СМ	94-102	107-112	119-127
	NOTE: IF YOU ORDER BY PANTS SIZ ALLOW FOR THE BELT TO GO OVER			WAIST SIZE TO

		M/L	L/XL
SUGGESTED CARHARTT SIZE		ONE SIZE	FITS ALL
HEAD MEASUREMENT	INCHES	22 - 223/4	231/4 - 233/4
(CIRCUMFERENCE)	СМ	56 - 58	59 - 60.5

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CARHARTT WOMEN'S FIT METERS

WOMEN'S TOPS & T-SHIRTS RELAXED FIT LOOSE FIT Roomy for a comfortable fit, subtle shape for a range of motion Roomy for a comfortable fit, allows for maximum range of movement

Model height 170 cm-5.6 ft / chest 84 cm-33 inches.

Model wearing Size: SMALL



RELAXED FIT	WOMEN'S JACKETS & VESTS LOOSE FIT	RELAXED FIT
Slightly loose for a comfortable fit, subtle shape for a range of motion	Roomy for a comfortable fit, allows for maximum range of movement	Slightly loose for a comfortable fit, subtle shape for a range of motion
	A STATE OF THE STA	



	WOMEN'S	BOTTOMS	
FITTED	SLIM FIT	STRAIGHT FIT	LOOSE FIT
SKINNY LEG	SKINNY LEG	STRAIGHT LEG	STRAIGHT LEG
Mid-rise sits just below the waist, closer fit through the hip and thigh, skinny leg opening	Mid-rise sits just below the waist, fitted through the hip and thigh	Fitted through hip and thigh, mid-rise just below the waist, leg opening fits over workboots	Roomy for comfortable fit, allows for maximum range of movement, leg fits over workboots

	WOMEN'S BIB OVERALLS	
RELAXED FIT	RELAXED FIT	LOOSE FIT
STRAIGHT LEG	BOOT-CUT LEG	STRAIGHT LEG
Allows for more movement, leg opening fits over workboots	Allows for more movement, leg opening fits over workboots	Roomy for comfortable fit allows for maximum rang of movement, leg opening fits over workboots
STRAIGHT LEG	BOOT-CUT LEG	STRAIGHT LEG

MOMEN'S SHORTALL

RELAXED FIT

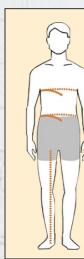
Allows for more movement, cut closer to the body than bib's

Model height 170 cm -5.6ft / waist 76cm -30 inches. Model wearing Size: SMALL/W6

Model height 170 cm -5.6ft / waist 76cm-30 inches. Model wearing Size : SMALL/W6



CARHARTT MEN'S BODY MEASUREMENTS



HOW TO MEASURE

Bust:

Measure the fullest part of your bust, keeping the measuring tape parallel to the floor.

Natural Waist:

Bend side to side and find the natural bend in your body; this is your natural waist. **Note:** It may not be the smallest point.

Hips:

Measure the fullest part of your hips, approximately 8" below the natural waist.

Inseam-

Measure from your crotch down to the desired length on body. You may also measure pants that you currently own and like. Lay the garment flat and smooth out. To get the inseam length, measure on the front from the crotch point, along the seam, to the hem.

For best results, measure over your undergarments.

	MEN'S BODY MEASUREMETS SIZE CHA	ART BOTT	омѕ(ѕно	ORTS, PAN	ITS & JEA	NS)					
	SUGGESTED CARHARTT WAIST SIZE	28	30	31	32	33	34	36	38	40	42
	US-UK-AU-NZ SIZES	28	30	31	32	33	34	36	38	40	42
COUNTRY SIZE	DE-NL-EU- SIZES	42	44	4	6	48	50	52	54	56	58
SILE	BE-FR-ES-PT SIZES	36	3	8	4	10	42	44	46	38 40 54 56 46 48 38 40	50
WAIST &	WAIST (INCH)	28	30	31	32	33	34	36	38	40	42
IN-SEAM	WAIST (CM)	71	76	79	81	84	86	91	97	102	107
LENGTH	INSEAM (CM)			28	3 - 3	0 - 3	2 - :	34 -	36		
eriorii Danejeh	NOTE, IE VOLID BODY MEASUREMENTS	EALL BE	LMEEN SI	TES BILV	THEIADO	EP SITE	15-	770		107	

	MEN'S BODY MEASUREMENTS	SIZE C	HARTS O	UTERW	EAR (JA	CKETS,	COATS &	VESTS)	×				
	SUGGESTED CARHARTT SIZE	X-SN	IALL	SM	ALL	MEI	DIUM	LAF	RGE	X-LA	RGE	2X-L	ARGE
COUNTRY SIZE	US-EU-UK-IE-AU-NZ-DE-NL SIZES	30.	/32	34.	/36	38	/40	42	/44	46	/48	50/	/52
CHEST	INCHES	30	32	34	36	38	40	42	44	46	48	50	52
CHESI	CM	76	81	86	91	97	102	107	112	117	122	127	132
WAIST	INCHES	24	26	28	30	32	34	36	38	40	42	44	46
WAISI	CM	61	66	71	76	81	86	91	97	102	107	112	117
	NOTE: IF YOUR BODY MEASUR	EMENT:	S FALL B	ETWEE	SIZES,	BUYTH	E LARGE	RSIZE					

	MEN'S BODY MEASUREMENTS											
	CUCCECTED CARLIADET CIZE	30	32	34	36	38	40	42	44	46	48	50
	SUGGESTED CARHARTT SIZE	SMALL		MED	MEDIUM		LARGE		ARGE	2X-LARGE		
	US-UK-AU-NZ SIZES	30	31	32	33	34	36	38	40	42	44	46
COUNTRY Size	DE-NL-EU- SIZES	44	46	47	48	49	51	53	54/55	56/57	60	62
JILL	BE-FR-ES-PT SIZES	36	38	39/40	41	42/43	44	46	48	51	53	55
WAIST	INCHES	27-28	29-30	31-32	33-34	35-36	37-38	39-40	41-42	43-44	45-46	47-48
WAISI	CM	68-71	73-76	78-81	83-86	88-91	93-97	99-102	104-107	109-112	114-117	119-122
IN-SEAM	INSEAM INCHES		1	1	28	- 30) -	32 -	34	10.5	7 946	
LENGTH	INSEAM INCHES: S-M-L-XL-2XL	W. 17.				.010	33			400	1	
	NOTE: IF WORN OVER CLOTHING,	BUYON	E SIZE LA	RGER	200	Selection of the second				- V-	20.579	The same

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	MEN'S BODY MEASUREMENTS	SIZE CHAR	TCOVERALLS		×			
	SUGGESTED CARHARTT SIZE	SMALL	MEDIUM	LARGE	X-LARGE	2-X-LARGE	3-X-LARGE	4-X-LARGE
COUNTRY	US-UK-IE-AU-NZ SIZES	34/36	38/40	42/44	46/48	50/52	54/56	58/60
SIZE	DE-NL-EU SIZES	44/46	48/50	52/54	56/58	60/62	64/66	68/70
CHECT	INCHES	34	36	38	40	42	44	46
CHEST	CM	86	91	97	102	107	112	117
шь	INCHES	28	30	32	34	36	38	40
HIP	СМ	71	76	81	86	91	97	102
	NOTE: MEASURE BOTH YOUR BODY MEASUREMENTS FALL					DETERMINE CO	OVERALL SIZE	. IF YOUR

1	MEN'S FOOTWEAR	& SOCI	(S CON	/ERSIOI	N CHAR	Г		K							
	EUROPE SIZES	35	36	37	38	39	40	41	42	43	44	45	46	47	48
SHOE SIZE	UK-AU-NZ SIZE	2	3	4	5	6	6,5	7	8	9	10	10,5	11	12	13
	US SIZE	3	4	5	6	7	8	8,5	9	10	10,5	11	12	13	14
	SOCK SIZES			MED	NUI							LARGE			

	MEN'S BODY MEASURMENTS	SIZE CH	ART TO	PS (T-SH	IIRTS, T	OPS, PO	LOS, SW	EATSHII	RTS & W	OVEN SI	HIRTS)		
	SUGGESTED CARHARTT SIZE	X-SN	/ALL	SM	ALL	MEI	DIUM	LAI	RGE	X-LA	RGE	2X-L	ARGE
COUNTRY Size	US-EU-UK-IE-AU-NZ-DE-NL SIZES	30.	/32	34	/36	38	/40	42.	/44	46	/48	50	/52
CHEST	INCHES	30	32	34	36	38	40	42	44	46	48	50	52
CHESI	СМ	76	81	86	91	97	102	107	112	117	122	127	132
WALCE	INCHES	24	26	28	30	32	34	36	38	40	42	44	46
WAIST	СМ	61	66	71	76	81	86	91	97	102	107	112	117
	NOTE: IF YOUR BODY MEASUR	EMENT	S FALL E	BETWEE	N SIZE,	BUYTHE	LARGE	R SIZE			7		

	MEN'S LEATHER BELTS SIZE C	HART					
	SUGGESTED CARHARTT SIZE	34	36	38	40	42	44
WAIST	INCHES	31-32	34-35	36	37-38	39-40	41
WAISI	CM	79-81	86-91	91	94-97	99-102	104
BELT	INCHES	41	43	45	47	49	51
LENGTH CM	СМ	105	110	114	120	125	130
	NOTE: IF YOU ORDER BY PANTS: ALLOW FOR THE BELT TO GO OV			5 CM) TO	THE PANT	S WAIST SIZ	ZE TO

	MEN'S WEBBING BELTS SIZE CH		Control of the control of	
	SUGGESTED CARHARTT SIZE	М	L	XL
WAICT	INCHES	31-35	36-38	39-41
WAIST	СМ	79-89	91-97	99-104
BELT	INCHES	41	45	49
LENGTH	CM	104	114	124,5

SUGGESTED CARHARTT SIZE		M/L	L/XL		
SUGGESTED CARHARTT SIZE	EU CARHARTT SIZE		ONE SIZE FITS ALL		
HEAD MEASUREMENT	INCHES	22 - 223/4	231/4 - 233/4		
(CIRCUMFERENCE)	СМ	56 - 58	59-60.5		

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CARHARTT MEN'S FIT METERS

	MEN'S TOPS	S & T-SHIRTS	
RELAXED FIT/ EK 231	RELAXED FIT FORCE®	RELAXED FIT	LOOSE FIT
Slightly loose for a comfortable fit, subtle shape for a range of motion, closer fitted sleeves and chest	Closer to the body but still comfortable enough for a range of motion	Slightly loose for a comfortable fit, subtle shape for a range of motion	Roomy for a comfortable fit-allows for maximum range of movement
Model he	ight: 189 cm - 6.2 Ft / Chest : 99	cm - 39 inches. Model wearing size	e Medium

MEN'S SWE	ATSHIRTS
RELAXED FIT	LOOSE FIT
Slightly loose for a comfortable fit, subtle shape for a range of motion	Roomy for a comfortable fit, allows for maximum range of movement
(A)	
Model height: 189 cm - 6.2 Ft	/ Chest: 99 cm - 39 inches.



LOOSE FIT nomy for a comfortable t, allows for maximum range of movement
t, allows for maximum
t, allows for maximum
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MEN'S COA	ATS
RELAXED FIT:	LOOSE FIT
BI-SWING PLEATS between the shoulders giving you more room for movement, while allowing for instant recovery	Roomy for a comfortable fit, allows for maximum range of movement



FULL SWING JACKETS & COATS; BI-SWING BACK PLEATS Roomy for a comfortable fit, allows for maximum range of movement. BI-SWING BACK PLEATS BETWEEN THE SHOULDERS, GIVING YOU MORE ROOM TO MOVE WHILE ALLOWING FOR INSTANT RECOVERY



	MEN'S BOTTOMS	
STRAIGHT FIT	RELAXED FIT	LOOSE FIT
TAPERED LEG	STRAIGHT LEG	STRAIGHT LEG
Closer-to-the-body fit through the seat and thigh, enough room to move, leg opening fits over workboots	Allows for more movement, sits slightly below the waist, leg opening fits over workboots	Mid-rise slightly below the natural waist, loose seat and thigh, wide leg opening fits over workboots
基		

	MEN'S JEANS	
STRAIGHT FIT	RELAXED FIT	STRAIGHT FIT
TAPERED LEG	STRAIGHT LEG	TAPERED LEG
Allows for more movement, low rise, sits slightly below the waist, leg opening fits over workboots	Allows for more movement, sits slightly below the waist, leg opening fits over workboots	Closer-to-the-body fit through the seat and thigh, enough room to move, leg opening fits over workboots





CARHARTT PETS BODY MEASUREMENTS

		COLLAR SIZING CHART: LIGHTED / TRADESMAN / JOUR	RNEYMAN	
		SUGGESTED CARHARTT SIZE	SMALL/MEDIUM	LARGE/X-LARGE
ı	NECK	INCHES	12-18	18-26
ı		CM	30-46	46-66

		CHORE COAT & SAFETY VEST SIZING CHART:				
		SUGGESTED CARHARTT SIZE	SMALL	MEDIUM	LARGE	X-LARGE
	NECK	INCHES	10-15	15-21	19-26	24-28
		CM	25-38	38-53	48-66	60-71
	CHEST	INCHES	16-21	22-28	28-36	36-42
	GIRTH	CM	40-53	96-135	123-168	152-180

	HARNESS SIZING CHART:				
	SUGGESTED CARHARTT SIZE	SMALL	MEDIUM	LARGE	X-LARGE
CHEST	INCHES	17-22	22-29	29-36	35-42
GIRTH	СМ	43-56	56-74	74-92	89-107

	LEASH SIZE CHART:	1		
	SUGGESTED CARHARTT SIZE	S	М	L
WIDTH	INCHES	3/4	3/4	1
WIDTH	CM	2	2	2,5
LENGTH	INCHES	6	6	6
LENGTH	CM	183	183	183

